

# DD

# Dry Extractor Maintenance Manual

# Dry Extractor Maintenance and Operating Manual

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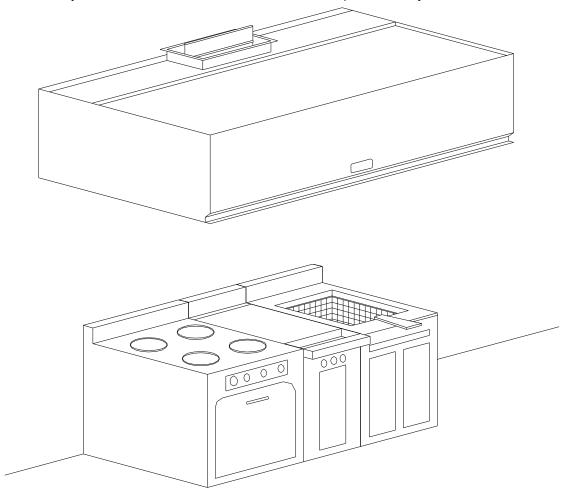
# Dry Extractor Maintenance and Operating Manual ULC/UL Listed Hood and Damper Assembly

#### INTRODUCTION

Thank you for selecting a SPRING AIR SYSTEMS INC. Commercial kitchen exhaust dry extractor. Your system consists of a dry extractor, exhaust fan and on/off switch. Others may have supplied the exhaust fan and on/off operator.

Your SPRING AIR SYSTEMS INC. Dry extractor model was selected to best meet the design requirements of your commercial kitchen application.

The DD series dry ventilator is a UL/ULC listed "Hood and Damper Assembly".



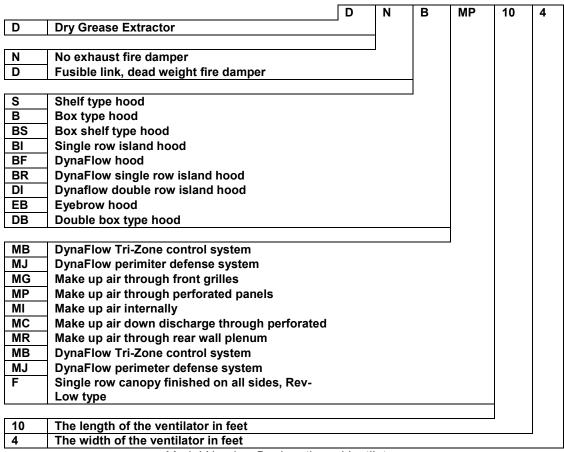
Typical SPRING AIR SYSTEMS Dry Ventilator Installation

An ON/OFF selector switch located in the kitchen area or mounted on the exhaust fan starter coil electrical enclosure normally controls the exhaust fan.

#### SPRING AIR SYSTEMS HOOD MODEL NUMBER DESIGNATIONS

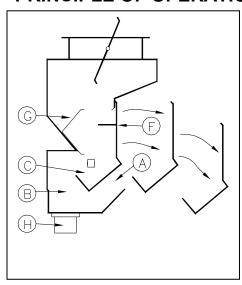
There are numerous types and styles of SPRING AIR SYSTEM dry ventilator available. Refer to the UL/ULC label for the complete model number and exhaust flow requirement for your dry ventilator. The UL/ULC label is located on the underside of the grease through on the right hand side of the dry ventilator.

#### SPRING AIR SYSTEMS HOOD MODEL NUMBER DESIGNATIONS



Model Number Designation – Ventilators

#### PRINCIPLE OF OPERATION



Type "D" Extractor

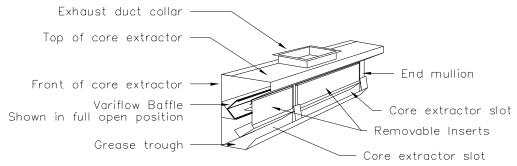
The SPRING AIR SYSTEMS type "D" extractor is a high efficiency dry extractor. The type "D" extractor removes grease, dirt and lint through centrifugal force. Remove the front access door and wipe the interior with a damp cloth to manually wash the extractor chamber.

The contaminated exhaust air enters the high velocity inlet slot A and flows through the transition zone to the VORTEX CHAMBER B. Centrifugal force causes the grease, dirt and lint particles to deposit on the PRIMARY VARIABLE FLOW BAFFLE G and VORTEX BAFFLE C. The sloping VORTEX BAFFLE C drains collected grease to the end of the ventilator into the grease cup H.

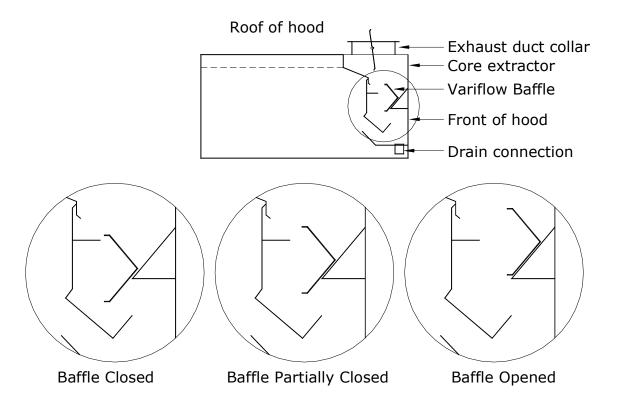
The exhaust air continues into the secondary extraction chamber, which contains an additional baffle, F. Residual grease is deposited on the secondary baffle as the exhaust air gyrates through the secondary chamber.

#### **Variflow Baffles**

The most important component for the successful operation of a DD hood is the core extractor, which contains the Variflow baffles. The core extractor profile has been designed to facilitate the smooth flow of cooking vapors and dilution air from the roof of the hood, down along the front of the core extractor and into the core extractor slot. The Variflow baffles are located inside the core extractor along the entire length. The Variflow baffles are adjustable to provide between a 90 CFM/ft to 450 CFM/ft flow rate into the core extractor slot. The Variflow baffles are adjustable without any special tools by lifting off the core extractor removable insert and hand adjusting the position of the baffle. Just set the position of the Variflow baffle to match the appliance located below. See below for isometric view of Variflow baffles.



Section View of Core Extractor for DD-B Hood



Section View of DD Extractor with Detail of Vari-flow Baffle

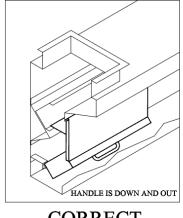
### **BAFFLE SETTINGS**



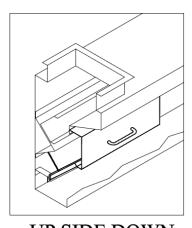
Each baffle is factory set base on the type of appliance under the hood.

#### Extractor Insert

### REMOVEABLE INSERT INSTALLATION



**CORRECT** 



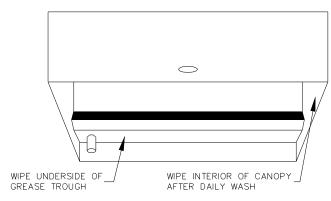
**UP SIDE DOWN** 

#### MAINTENANCE SCHEDULE

#### **DAILY:**

1.At the end of the cooking day wipe off the interior and exterior of the dry ventilator canopy and the underside of the grease trough with damp clothe.

#### WEEKLY:



Cleaning the Hood Exterior

- 1. Remove the grease inserts and wash in a mild detergent and water mixture.
- 2. Cleaning the Hood Exterior
- Wipe off the interior of the dry ventilator plenum behind the grease extractor inserts and the interior and exterior of the grease trough. Remove the grease cup and clean if necessary.

#### SIX MONTHS

- 1. Check the exhaust fan belts for alignment, tighten, and wear. Adjust an/or replace.
- 2.Inspect the fusible link fire damper. Clean and/or replace the fusible link if necessary.

#### **CLEANING THE EXTERIOR**

Normal soil can be removed with a mild detergent and water mixture applied to a cloth. To remove baked on grease, apply a cleanser to a damp cloth or sponge and rub on the metal in the direction of the polishing lines. DO NOT RUB IN A CIRCULAR MOTION.

Burnt deposits, which do not respond, can usually be removed by rubbing the surface with a SCOTCH-BRITE scouring pad of STAINLESS scouring pads. DO NOT USE ORDINARY STEEL WOOL.

Heat tint can be removed by a vigorous scouring in the direction of the polish lines using a SCOTCH BRITE of STAINLESS scouring pad in conjunction with a powdered cleanser.

#### TROUBLE SHOOTING

Low air (i) Improper exhaust fan rotation.

- (ii) Broken or slipping belt.
- (iii) Exhaust ductwork inspection door open.
- (iv) Obstruction in the ductwork.
- (iv) Variflow baffle must be adjusted

No Air (i) Broken belt.

- (ii) Exhaust fan overload tripped.
- (iii) Exhaust fan disconnect open.
- (iv) Exhaust fan motor fuse blown.
- (v) Fire damper closed.
- (v) Check if baffle are upside down in extractor.

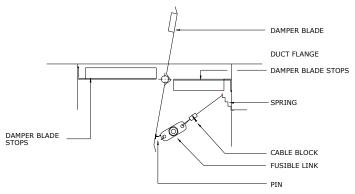
#### ARRANGEMENT "D" FIRE DAMPER ASSEMBLIES

#### **Description:**

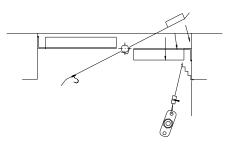
The section view of the exhaust fire damper to the right shows a cross section of the exhaust duct collar, fire damper blade, fusible link, adjustable cable block, spring, and stainless steel cable when the damper is in the set position.

In the event of a fire in the exhaust duct collar the fusible link melts releasing the fire damper, which closes tight on the damper blade stops and seals. The second drawing shows the damper as the fusible link has been removed. The damper will rotate clockwise against the damper bar weight and close.

The complete assembly is part of the UL/ULC listed Spring Air Systems "Commercial Kitchen Exhaust Hood with Fire Damper".

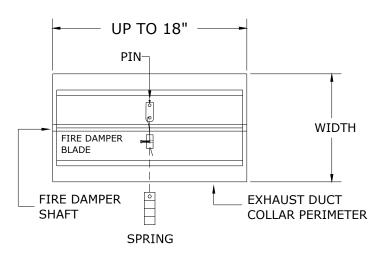


SECTION VIEW OF ASSEMBLE FUSIBLE LINK

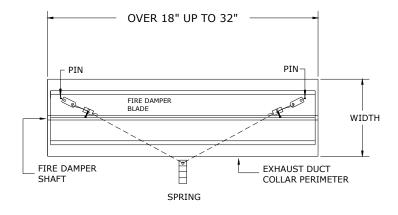


SECTION VIEW OF DISASSEMBLE FUSIBLE LINK

# Dampers up to 18" long

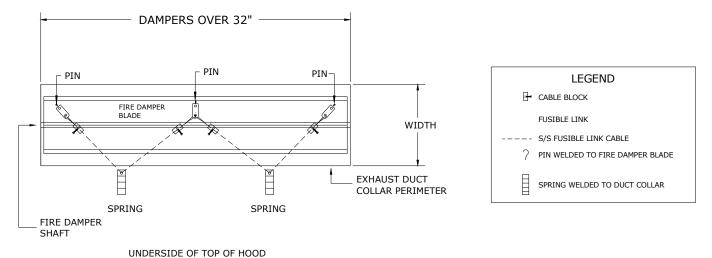


# Dampers up over 18" up to 32" long



UNDERSIDE OF TOP OF HOOD

# Dampers up over 32" long

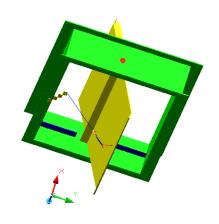


#### ADJUSTING THE FIRE DAMPER BLADE POSITION:

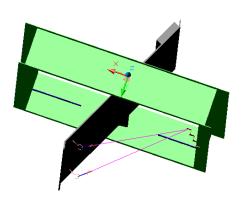
The fire damper fusible links, springs and cable blocks are all accessible through the front on the hood. For dry extractors and cartridge remove the inserts near the center of the hood.

The blade position is adjusted by removing the fusible link/cable and block assembly from the damper pin. The fire damper will close and the complete assembly will hang loose from the spring. Loosen the set screw on the adjustable block and pull the stainless steel cable through the block to open the damper or release cable from the stainless steel block to close the fire damper. Once the correct position is reached, re-tighten the set screw on the adjustable block and re-ached the fusible links on the damper pins.

The single fusible link damper has one block to adjust. The double fusible link damper has two blocks to just and the three fusible link damper has up to four blocks to adjust.

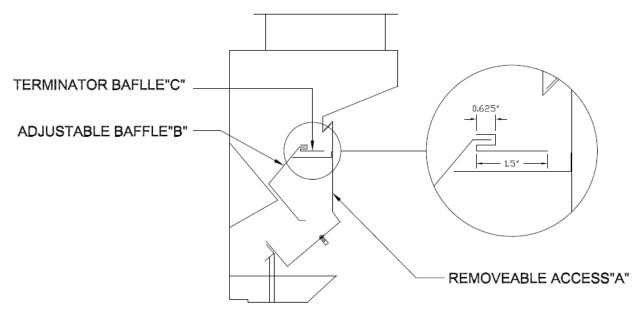


Single Fusible link Damper



Two fusible link Damper

#### INSTALLING THE TERMINATOR BAFFLE

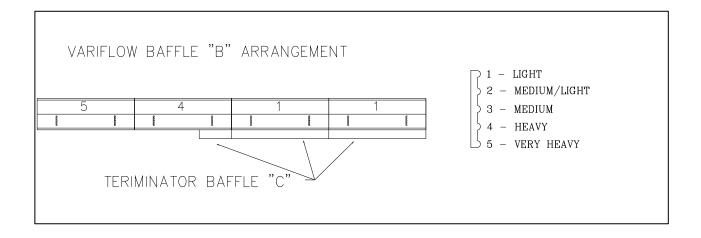


The TBDD Terminator baffle is available in various lengths to suit adverse site conditions. This will provide additional exhaust air over heavy appliances that are being effected by the surrounding environment.

#### Installation:

Remove the TBDD from the packing material. Take off all of the Removable Access Doors "A" from the hood. You should be able to clearly see all the adjustable baffles "B" and their settings. Ensure that the adjustable baffle(s) "B" over the heavy appliance is set at 5, or 3 if the baffle is directly beneath the exhaust duct collar. The TBDD baffles "C" are going to be installed on the adjustable baffles "B" over the light appliances. To install the TBDD baffle "C" onto the adjustable baffle "B" simply line up the gap on the TBDD baffle "C" with the lower end of baffle "B". Tap the TBBD along the length until it is snug on baffle "B". If the fit is loose remove the TBBD baffle "C" and gently tap the gap with a hammer in the middle and at each end. Re-attach to baffle "B".

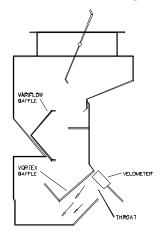
Install these baffles on the two adjustable baffles "B" located on the right or left side of the charbroiler (when looking from the front of the hood).



#### MEASURING THE EXHAUST AIRFLOW

The exhaust air is measured along the inlet slot of the ventilator. To ensure accurate results take a reading every foot along the length of the ventilator is recommended.

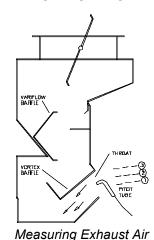
#### VANAXIAL VELOMETER



Hold the instrument perpendicular to the VORTEX BAFFLE and parallel to the throat (inlet slot) of the ventilator. Velometer should not exceed three inches in diameter.

Measuring Exhaust Air

#### PITOT TUBE OR ANEMOMETER



Hold the instrument perpendicular to the VORTEX BAFFLE and parallel to the throat (inlet slot) of the ventilator. Take three readings across the throat and average the results.

#### Calculating the Exhaust Air

Calculate the average velocity across the inlet slot and refer to the chart below for the corresponding CFM/ft (I/s/m).

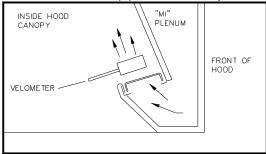
Ventilator Type	Velocity		Exhaust A	Air Volume
	Fpm	m/s	CFM/ft	l/s/m
B, S, and front & back slot of DB	450	2.3	100	140
B, S, and front & back slot of DB	675	3.4	150	210
B, S, and front & back slot of DB	900	4.6	200	275
B, S, and front & back slot of DB	1125	5.7	250	340
B, S, and front & back slot of DB	1350	6.9	300	410
B, S, and front & back slot of DB	1575	8.0	350	480
B, S, and front & back slot of DB	1800	9.2	400	550
B, S, and front & back slot of DB	2000	10.2	450	620
B, S, and front & back slot of DB	2250	11.5	500	690
B, S, and front & back slot of DB	2450	12.5	550	755

#### **MEASURING THE SUPPLY AIRFLOW - MI MODELS ONLY**

The supply air discharge from a DD-B-MI or DD-DB-MI is measured along the internal discharge perforated plate inside the filter hood canopy. To ensure accurate results take a reading every foot along the length of the filter hood.

#### VANAXIAL VELOMETER

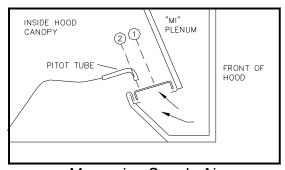
Hold the instrument parallel to and about one (1) inch from the perforated discharge slot.



Measuring Supply Air

#### PITOT TUBE OR ANEMOMETER

Hold the instrument parallel to and about one (1) inch from the perforated discharge slot. Take two readings across the slot and average the results.



Measuring Supply Air

Calculate the average velocity along the length of the perforated discharge and refer to chart No. 2 for corresponding CFM/ft (l/s/m). If the supply air is too high adjust the opposed blade dampers on top of the filter hood at the supply air inlets just above the supply fire dampers. Multiple dampers can be balanced to provide the velocity profile required across the supply discharge.

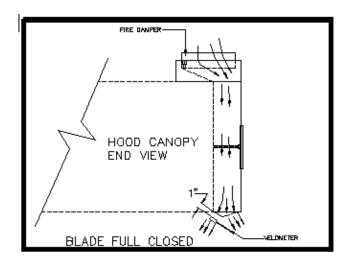
Supply Velocity vs. Supply Flow Rate

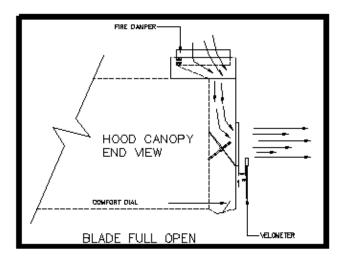
Supply Disch	arge Velocity	Supply F	low Rate
fpm	m/s	CFM/ft	l/s/m
400	2.1	120	186
600	3.1	180	372
800	4.1	240	372
1000	5.1	300	466

#### **MEASURING THE SUPPLY AIRFLOW - MB**

#### Measuring the total supply fan airflow through the Blade:

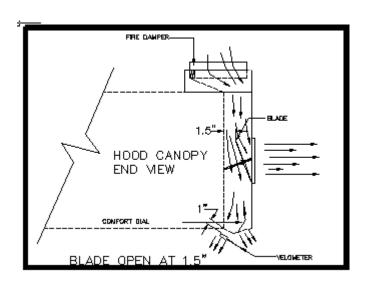
- Remove Blade front discharge perforated panel with appropriate tools. \_\_\_1. 2. Turn Blade's threaded rod counter-clockwise until the Blade comes to a fully open position, which is required to determine the total supply volume at each hood. 3. Turn supply fan on. Re-install Blade front discharge perforated plate with appropriate tools. 4. 5. Take velocity reading across the perforated plate as shown in the diagram below. Take two vertical readings, one at 2" from the bottom of perforation and one at 4". Repeat these horizontal readings every 12" along the hood. 6. Total all readings and divide by the number of reading to determine the average velocity. 7. Multiply the average velocity x 72 x length of perforated panel (in inches) to determine the total CFM per perforated panel. (It is critical to take the velocity readings 1" off the surface of the perforated panel to use this formula).
  - \_\_\_\_8. If the total supply volume was not correct and Spring Air Systems provided the supply fan/unit then adjust the supply volume at the fan/unit or at field supplied balancing dampers. If the supply fan/unit was not provided by Spring Air Systems advise the general contractor to adjust the supply air volume and do not proceed unit the volume has been correct. The total supply volume required can be found on the Spring Air Systems shop drawings.





### **Measuring supply airflow through the Custom Comfort Dial:**

- \_1. Remove Blade front discharge perforated panel with appropriate tools.
- 2. Turn Blade's threaded rod clockwise until the blade is 1.5 inches off the vertical front surface of the hood. See diagram below.
- \_\_\_\_\_3. Set the velometer parallel to the bottom discharge with the face open perpendicular to the perforated screen where the air discharges and take a reading every 12" apart for the full length of the hood. See diagram below.
- \_\_\_\_\_4. Total all velocity readings and divide by the number of reading to determine the average velocity.
- 5. Refer to Custom Comfort Dial Velocity Chart below. Based on the hood length and the temperature rating indicated on the UL/ULC plate determine the Custom Comfort Dial Velocity.
- \_\_\_\_6. If the measured average velocity is too high, turn the Blade threaded rod counter-clockwise 5 times. Re-measure average velocity. Repeat until the measured velocity at Custom Comfort Dial is correct.
  - 7. If the measured average velocity is too low, turn the Blade threaded rod clockwise 5 times. Remeasure average velocity. Repeat until the measured velocity of Custom Comfort Dial is correct.



**FN or FB Hood Custom Comfort Dial Velocity Chart** 

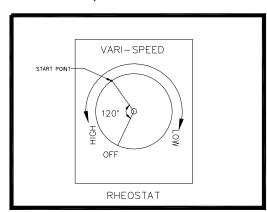
		Hood	CCD VELOCITY (fpm)		
APPLIANCES	TEMP.	Length	FRONT	SIDE	
ALLEANOLO	I LIVII .	(ft)		FLOW	
		(11)	Set point	Set point	
Heavy - Charbroiler	600° F	9 - 14	500	450	
Heavy - Charbroiler	600° F	6 - 9	500	450	
Heavy - Charbroiler	600° F	4 - 6	550	450	
Heavy - Charbroiler	600° F	Up to 4	550	450	
Medium – Griddle, fryer	400 <sup>0</sup> F	9 - 14	450	400	
Medium – Griddle, fryer	400 <sup>0</sup> F	6 - 9	450	400	
Medium – Griddle, fryer	400 <sup>0</sup> F	4 - 6	450	450	
Medium – Griddle, fryer	400 <sup>0</sup> F	Up to 4	450	450	

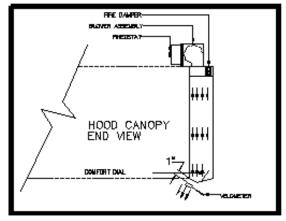
#### **MEASURING THE SUPPLY AIRFLOW - MJ**

The supply air is measured along the bottom inside discharge opening of the make up air plenum. To ensure accurate results take a reading every one foot along the length of the ventilator.

#### Measure supply air flow through custom comfort dial:

- \_\_\_\_\_1. Ensure the MJ blowers are powered when the exhaust fan is activated.
  - 2. Locate the rheostat on the back of the MJ Blower which is on top of the MJ plenum.
- 3. Turn the rheostat 120 degree clock-wise to activate the MJ blower.
- 4. Set the velometer parallel to the bottom discharge with the face open perpendicular to the perforated screen where the air discharges and take a reading every 12" apart for the full length of the hood. The first reading should be one inch from the end and continue every twelve inches to the opposite end of the ventilator.
- \_\_\_\_\_5. Total all velocity readings and divide by the number of readings to determine the average velocity.
- \_\_\_\_6. Refer to Custom Comfort Dial Velocity Chart below. Based on the hood length and the hood temperature rating indicated on the UL/ULC plate determine the Comfort Dial velocity on the chart.
- \_\_\_\_7. If the measured average velocity is not correct adjust the rheostat as follows: Rotate clockwise for lower or counterclockwise for higher velocity. Retake the velocity reading to confirm the recommended set point.





FN or FB Hood Custom Comfort Dial Velocity Chart

		Hood	CCD VELOCITY (fpm)		
APPLIANCES	TEMP.	Length (ft)	FRONT	SIDE FLOW	
		(11)	Set point	Set point	
Heavy - Charbroiler	600 <sup>0</sup> F	9 - 14	500	450	
Heavy - Charbroiler	600° F	6 - 9	500	450	
Heavy - Charbroiler	600 <sup>0</sup> F	4 - 6	550	450	
Heavy - Charbroiler	600° F	Up to 4	550	450	
Medium – Griddle, fryer	400° F	9 - 14	450	400	
Medium – Griddle, fryer	400° F	6 - 9	450	400	
Medium – Griddle, fryer	400 <sup>0</sup> F	4 - 6	450	450	
Medium – Griddle, fryer	400° F	Up to 4	450	450	



Project Name	
Project Number	
Date	
Customer	
Site Contact	
Site Phone Number	
Site Address	

Your startup package from Spring Air Systems should include

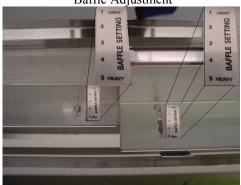
Description	YES	NO
Complete set of drawings	X	
Appliance lineup under each hood	X	
Operating and Maintenance manuals		X
Three (3) TBH, terminator baffles per hood	X	

NOTE: If you do not have this package do not go to site for startup.

#### After arriving at site:

Description	YES	NO
Inspect the hoods for damage (if yes add description on reverse side)		
Remove the inserts and check the internal adjustable baffle settings for each hood and correct as required to match the drawings.		
Check that all inserts are properly in place in each hood		

Baffle Adjustment

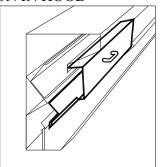


#### INSERT POSTION IN HOOD



**CORRECT** 





Description.	YES	NO
Check that each exhaust duct collar is free and clear.		
For DD hoods with fire dampers check that each fire damper is open		
Check the actual site appliance layout (SIZE AND LOCATION OF APPLIANCES) against the appliance layout received for each hood in the startup package. If the appliance layout is different contact Spring Air head office at 1-866-874-4505 for revised baffle settings.		
Check that the cooking appliances are pushed all the way back against the wall		
Check if there is a high shelf over any of the appliances. Note which appliance.		
Turn off the all appliances under the hood(s)		
Check the mounting height of lower front edge of each hood to finished floor		

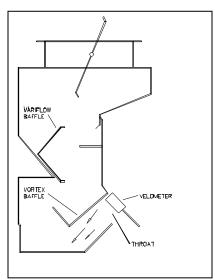
**Exhaust and Supply fan Information** 

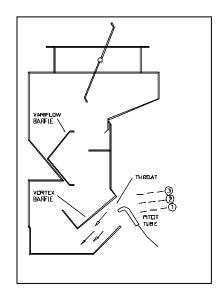
Description	Please Fill In
Exhaust fan manufacturer	
Exhaust fan model number	
Exhaust fan motor horsepower	
Exhaust fan voltage	
Exhaust fan FLA	
Supply fan manufacturer	
Supply fan model number	
Supply fan motor horsepower	
Supply fan voltage	

Description.	YES	NO
Turn on the exhaust fan		
Turn on the supply fan		
Check that the kitchen is under a negative pressure. Stand in the kitchen doorway and air should be felt moving into the kitchen from the adjacent space.		

#### Measuring the Exhaust Volume at the Dry Extractor Hood

The exhaust air is measured along the inlet slot of the ventilator. To ensure accurate results take a reading every foot along the length of the ventilator is recommended.





#### VANAXIAL VELOMETER

Hold the instrument perpendicular to the VORTEX BAFFLE and parallel to the throat (inlet slot) of the ventilator. Velometer should not exceed three inches in diameter. Take one

#### PITOT TUBE OR ANEMOMETER

Hold the instrument perpendicular to the VORTEX BAFFLE and parallel to the throat (inlet slot) of the

#### **Exhaust Hood**

Hood Item No.	Item		
Hood Model No.	DD-B-		
Hood Length (inches)		Hood Width (inches)	
No. of Baffles		Baffle Size (inches)	
No. of 16" Inserts		No. of 20" inserts	
Design Exhaust Volume.			
Design Supply Volume.			
Right overhang (wall/hood/o	open)		
Left overhang (wall/hood/op	pen)		
Front overhand (front of appl	iance to front of hood)		

# **Appliance lineup:**

### **Dry Hood Slot**

1	2	3	4	5
Insert No.	Insert Size	Velocity	Size correction	Exhaust
	(circle one)	measurement	factor (SCF)	Volume
			(circle one)	CFM
Left to right	16" or 20"	(fpm)	16" = 0.29	fpm x SCF
			20" = 0.37	
1	16/20		0.29/0.37	
2	16/20		0.29/0.37	
3	16/20		0.29/0.37	
4	16/20		0.29/0.37	
5	16/20		0.29/0.37	
6	16/20		0.29/0.37	
7	16/20		0.29/0.37	
8	16/20		0.29/0.37	
9	16/20		0.29/0.37	
10	16/20		0.29/0.37	
Total CFM (ad				

<sup>1.</sup> Calculate the exhaust air volume for each hood following the formula on the startup sheet above. If the exhaust volume is low for the hood immediately contact Spring Air Systems head office service department.

# FACTORY VARIFLO BAFFLE SETINGS (Left to Right facing hood)

# FINAL VARIFLO BAFFLE SETINGS (Left to Right facing hood)

#### **Exhaust Hood**

Hood Item No.	Item		
Hood Model No.	DD-B		
Hood Length (inches)		Hood Width (inches)	
No. of Baffles		Baffle Size (inches)	
No. of 16" Inserts		No. of 20" inserts	
Design Exhaust Volume.			
Design Supply Volume.			
Right overhang (wall/hood/open)			
Left overhang (wall/hood/open)			
Front overhand (front of appliance to front of hood)			

# **Appliance lineup:**

**Dry Hood Slot** 

Diy Hood Sio		1		
1	2	3	4	5
Insert No.	Insert Size	Velocity	Size correction	Exhaust
	(circle one)	measurement	factor (SCF)	Volume
			(circle one)	CFM
Left to right	16" or 20"	(fpm)	16" = 0.29	fpm x SCF
			20" = 0.37	
1	16/20		0.29/0.37	
2	16/20		0.29/0.37	
3	16/20		0.29/0.37	
4	16/20		0.29/0.37	
5	16/20		0.29/0.37	
6	16/20		0.29/0.37	
7	16/20		0.29/0.37	
8	16/20		0.29/0.37	
9	16/20		0.29/0.37	
10	16/20		0.29/0.37	
Total CFM (ac				

<sup>1.</sup> Calculate the exhaust air volume for each hood following the formula on the startup sheet above. If the exhaust volume is low for the hood immediately contact Spring Air Systems head office service department.

# **FACTORY VARIFLO BAFFLE SETINGS (Left to Right facing hood)**

FINAL VARIFLO BAFFLE SETINGS (Left to Right facing hood)

#### **Check for Drafts**

- 1. Turn on appliances.
- 2. Spray cooking oil on the front right of Charbroiler (or what other appliance?). Observe the smoke pattern and record which insert the smoke enters in hood. Mark that insert.
- 3. Repeat with left side of Charbroiler (or other appliance)
- 4. If the smoke drifts left or right then the hood baffle settings must be adjusted where the smoke enters.

The broiler baffle settings of 4 and/or 5 must be adjusted to include all the inserts, which the broiler smoke has entered. *For example*: if the smoke drifts 24" left from where it left the Charbroiler, the broiler baffle settings must be adjusted left at least 24".

The baffle setting must be reduced to 1 where the broiler smoke is not entering.

#### Exhaust velocities over broilers and woks

- a. It is very important that the exhaust velocity over the broilers and Woks are over 1500 fpm at the slot. When the velocity is below this value with the baffles at the correct setting then Terminator Baffles High (TBH) must be installed. Add a terminator baffle to each baffle in the hood that is to be set at 1 or 2.
- b. Measure the exhaust velocities across the hood again and repeat the Exhaust volume calculations.
- c. If the exhaust velocity over the broiler is still below 1500 fpm Terminator Baffles Low (TBL) will have to be added to all baffles set at 1 and 2. Contact Spring Air Systems service department for these baffles.

## Simple Trouble Shooting

#### Low air

- Improper exhaust fan rotation.
- Broken or slipping belt.
- Exhaust ductwork inspection door open.
- Obstruction in the ductwork.
- Variflow baffle must be adjusted

#### No Air

- Broken belt.
- Exhaust fan overload tripped.
- Exhaust fan disconnect open.
- Exhaust fan motor fuse blown.
- Fire damper closed.
- Check if baffles are upside down in extractor.

#### **Other Fine Products From**



- RevLow Hoods
- DynaFlow Hoods
- TruFlow Energy Management Systems
- UL/ULC Listed Pollution Control Systems
  - Dry Extractor Hoods
    - Catridge Hoods

- Filter Hoods
- Water Wash Ventilators
- Surface Fire Suppression
- Commercial Kitchen Exhaust Fans
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  - Utility Distribution Systems

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